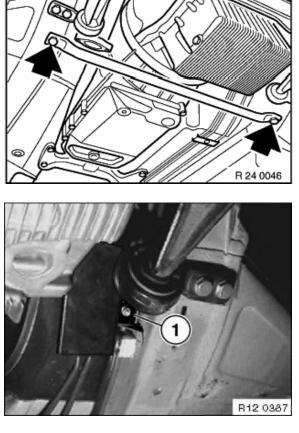
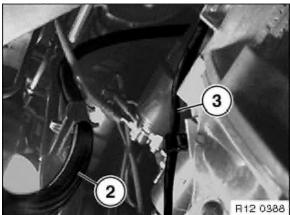
## 12 41 020 Removing and installing/replacing starter motor (M52, manual transmissions from 9/95, S52)

Note instructions for disconnecting and connecting battery, refer to General Data MG 12 Disconnect battery ground wire and mask it.

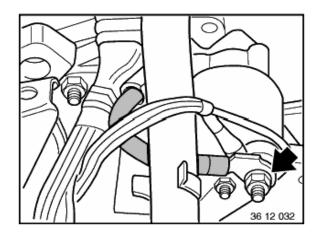
Loosen the screws; remove the reinforcing pipe.



Remove cover (1) from fuel lines.



Unclip fuel lines (2) and line for reversing light (3) from bracket.



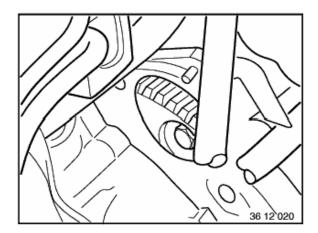
Unfasten nuts and remove cable.

## Installation:

Note line routing. Tightening torque, refer to Technical Data 12 41 4AZ

Unfasten screws from top and bottom of starter motor.

1 1 1 12 0389



## If installed: Unfasten nut (1) on support and remove starter.

## Installation:

Check starter pinion and starter crown gear for damage. Dismantling and reassembling starter motor, refer to Construction Group Repair Instructions